

General Reference Guideline

pDG	-	<u>904HE</u>	904LE
BASECOAT:			
	Nozzle Size	1.3/1.4mm	1.3/1.4mm
Envirobase	Air Pressure	23psi	20psi
	Air Consumption	9cfm	7cfm
BASECOAT:			
BASECOAT.	Nozzle Size	1.3/1.4mm	1.3/1.4mm
ВС	Air Pressure	23psi	20psi
BC .	Air Consumption	9cfm	7cfm
	All consumption	Seiiii	7 (1111
SINGLE STAGE:			
	Nozzle Size	1.3/1.4mm	1.3/1.4mm
DG	Air Pressure	29psi	27psi
DGLV	Air Consumption	9cfm	8cfm
CLEARCOATS:			
D890	Nozzle Size	1.3/1.4mm	1.3/1.4mm
D893	Air Pressure	29psi	27psi
D894	Air Consumption	9cfm	8cfm
D8101			
PRIMERS:			
T KINDENS.	Nozzle Size	1.3/1.4mm	1.3/1.4mm
DTM	Air Pressure	29psi	27psi
D824	Air Consumption	9cfm	8cfm
D831	•		
PRIMER SURFACERS:			
	Nozzle Size	1.3/1.4mm	1.3/1.4mm
DTM D822	Air Pressure	29psi 9cfm	27psi 8cfm
D825	Air Consumption	9CIM	801111
D839			
D848			
D860			
PRIMER SEALERS:			
	Nozzle Size	1.3/1.4mm	1.3/1.4mm
ртм	Air Pressure	29psi	27psi
D825/Sealer	Air Consumption	9cfm	8cfm
D839/Sealer			
D859			
D891			
D8070-75			

NOTE: PPG Industries does NOT endorse any particular type or brand of application equipment. The above recommendations are only a general reference and should be used soley as a starting point. Your particular spray environment and application technique may require slight adjustments. All equipment was tested using full trigger" during application with regulators approved by the spray gun manufacturer