




General Reference Guideline

		904HE	904LE
BASECOAT:			
Envirobase	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	23psi	20psi
	Air Consumption	9cfm	7cfm
BASECOAT:			
BC	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	23psi	20psi
	Air Consumption	9cfm	7cfm
SINGLE STAGE:			
DG DGLV	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	29psi	27psi
	Air Consumption	9cfm	8cfm
CLEARCOATS:			
D890 D893 D894 D8101	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	29psi	27psi
	Air Consumption	9cfm	8cfm
PRIMERS:			
DTM D824 D831	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	29psi	27psi
	Air Consumption	9cfm	8cfm
PRIMER SURFACERS:			
DTM D822 D825 D839 D848 D860	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	29psi	27psi
	Air Consumption	9cfm	8cfm
PRIMER SEALERS:			
DTM D825/Sealer D839/Sealer D859 D891 D8070-75	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	29psi	27psi
	Air Consumption	9cfm	8cfm

NOTE: PPG Industries does NOT endorse any particular type or brand of application equipment. The above recommendations are only a general reference and should be used solely as a starting point. Your particular spray environment and application technique may require slight adjustments. All equipment was tested using full trigger" during application with regulators approved by the spray gun manufacturer